

ISSUED FOR USE · PATTERN DRAWING — NOT FOR MANUFACTURE
() = reference dimension, scaled from the maker drawing

LOADS

Load	Tension	Shear	Compression
SWL	250 kN	210 kN	1000 kN
MBL	500 kN	420 kN	2000 kN

Tension and shear per the maker's data;
compression: Twistlock Africa rating.

DRAWING DATA

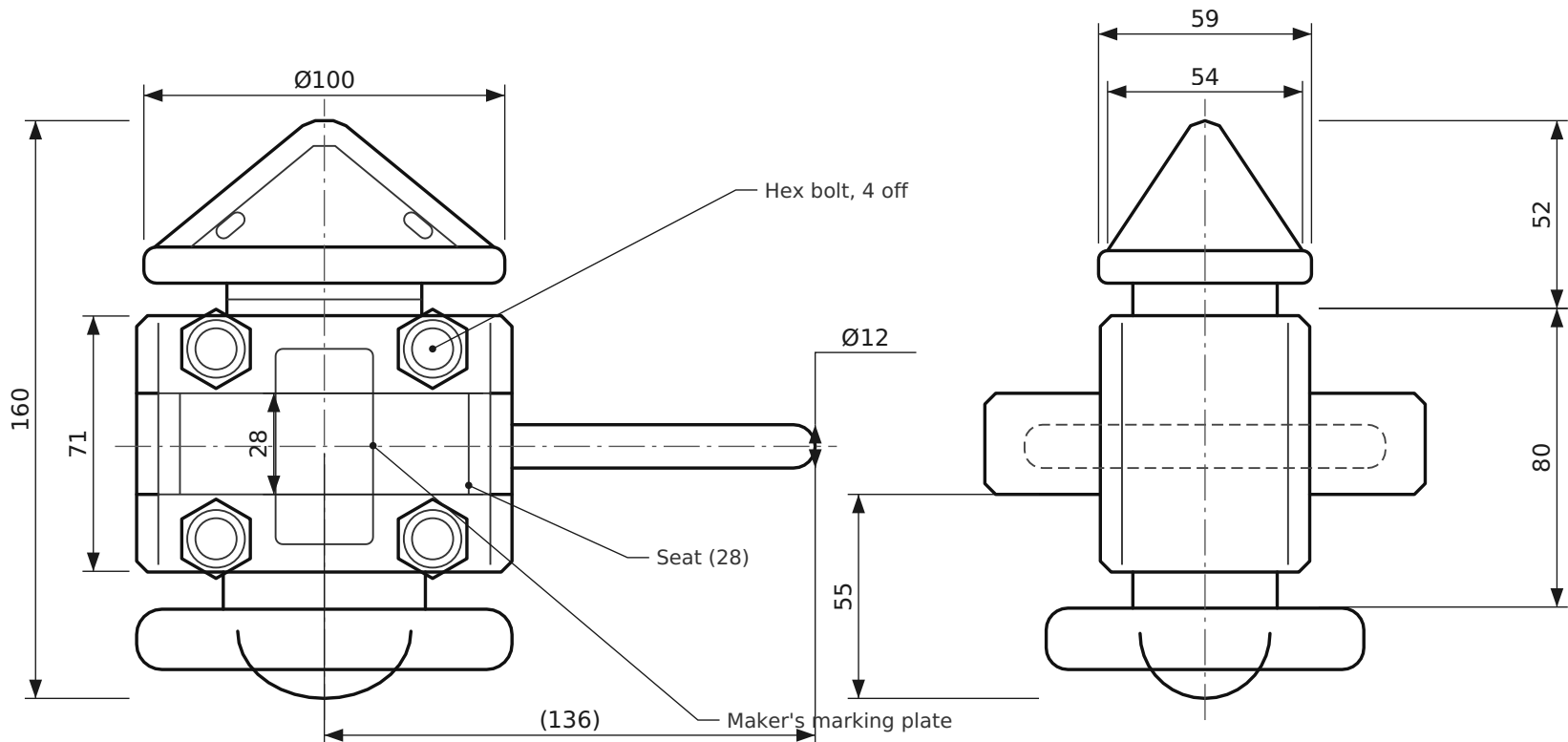
Drawing no.	TLA-DRW-STK-DMTL-01
Title	Double-ended manual twistlock — TL-2 pattern
Product / SKU	TLA-STK-DMTL-01
Revision	REV 1 · 2026-10-20
Scale / sheet	1:2 · A3 · sheet 1 of 1
Units / projection	mm · ISO first angle
Basis (ref. drawing)	Maker's TL-2 sheet · cross-ref TLA CHDTL (2012)
Drawn	Claude for Twistlock Africa
Checked / approved	R. Siebenhaar · 2026-10-20
Material	Heat-treatable steel, forged
Finish	Hot-dip galvanised (silver) — no colour options
Unit mass	4.23 kg
Handing	Left (/L) and right (/R) locking

NOTES

- Pattern drawing for identification and fit-check, redrawn by TLA from maker-published data. Casting detail simplified. Not for manufacture.
- Plain dimensions are maker-published (TL-2 maker's sheet). Dimensions in () are reference only, scaled from that sheet.
- Fits ISO 1161 corner castings; the 28 mm seat sits between stacked castings.
- Maker's marking plate text is not shown.
- Type certified — certificate on request.

REVISIONS

Rev	Date	Description	By
0	2026-09-25	Issued for use	RS
1	2026-10-20	WhatsApp no.; compression rating; basis wording	RS



FRONT ELEVATION

Scale 1:2 · lever in locked position

SIDE ELEVATION

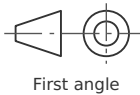
Scale 1:2 · viewed from the left

PLAN

Scale 1:2 · viewed from above



Pictorial — identification only (TLA photo)



First angle

DOUBLE-ENDED MANUAL TWISTLOCK — TL-2 PATTERN

Pattern drawing · SKU TLA-STK-DMTL-01

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REV 1 · 2026-10-20

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Sheet 1 of 1 · A3 · Scale 1:2



latest revision